



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBE703A94-1130-01-25
Job Sheet 173930



Part No: RBE703A94-1130-01-25

Job Qty: 8 ea

Part Name: Tab Adjuster Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 3/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG
Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/31/18	0.00	0.00	Start Up Machining-1		IL 18-6-2
110	CNC Lathe	6 pcs		3/31/18	0.00	0.60	MORI SL-154		IL
120	QC	6 pcs		3/31/18	0.00	0.00	QC2 Machining-4		IL
150	QC	6 pcs		3/31/18	0.00	0.00	QC8 Machining-4		B. 18-06-03
160	QC	6 pcs		3/31/18	0.00	0.00	QC5		man 18/6/18
170	Outsource	6 pcs		3/31/18	0.00	0.00	Outsource4 (ALTECH)		CT 18-6-4
180	Packaging	6 pcs		3/31/18	0.00	0.00	Packaging2		AT 18/6/18
190	QC	6 pcs		3/31/18	0.00	0.00	QC6		38
200	Packaging	6 pcs		3/31/18	0.00	0.00	Packaging3-1		38
210	QC21-SA	6 Ea		3/31/18	0.00	0.00	QC21		38

Part Op 110 - 1-Machine as per folio FB909 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 170 - -Issue P/O to ATG: 00040094 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water
Seal - Certificate of Conformity is required

ALTECH

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	3.1200 ft (.52 ea)	90-Start up Operation	5061730

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.625	6.19	64	0

Part Specifications

ould not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S077399

Part: RBE703A94-1130-01-25

Job No: 173930

Serial No/Batch: S077399

Revision: K

Inspector:

Exp Date: 06/03/2018

Instructions:

Date: 06/03/18

Plex 3/8/18 8:11 AM Dart.lajeunesse.marie

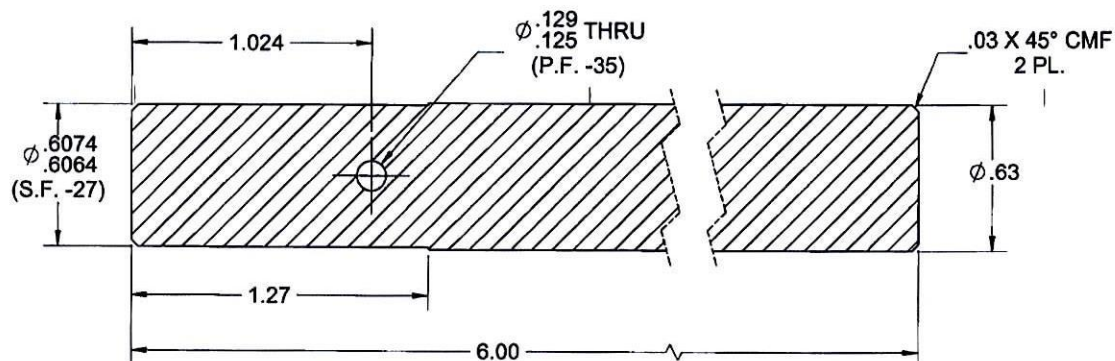
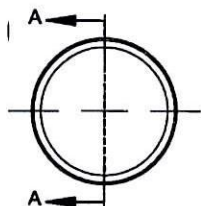
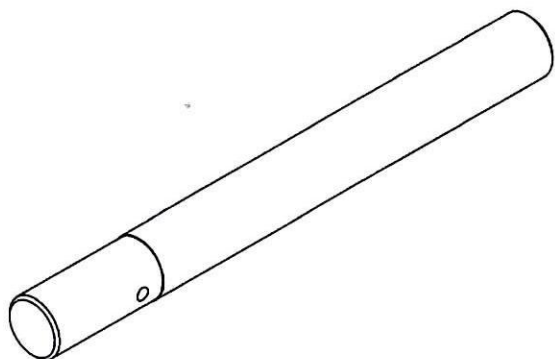
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



SECTION A-A

RBE703A94-1130-01-25 TAB ADJUSTER HANDLE

NOTES:

- 1) MATERIAL: 6061-T6 AS
- 2) FINISH: CLEAR ANODIZE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 113930

20180501

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DART AEROSPACE			
Newbury, Ontario, Canada			
TITLE TAB ADJUSTER HANDLE			
DWG NO. RBE703A94-1130-01-25		REV K	
DESIGN BY: VM 8/28/2017	CHECKED BY: VM 11/24/2017	DATE: 11/24/2017	SCALE: NTS
DRAWN BY: VM 11/24/2017	CHECKED BY: VM 11/30/2017	DATE: 11/30/2017	WEIGHT: 0.176LBS
MFG. APPR: VM 11/30/2017	DATE: 11/30/2017	SCALE: NTS	WEIGHT: 0.176LBS
DATE: 11/24/2017			
SCALE: NTS			
WEIGHT: 0.176LBS			
SHEET 10 OF 17			
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DART AEROSPACE LTD		Work Order:	173930
Description: Tab adjuster handle		Part Number:	RBE703A94-1130-01-25
Inspection Dwg: RBE703A94-1130-01-25		Rev: K	Page 1 of 1

[illegible]

WORK ORDER NON-CONFORMANCE / UPDATE

DAK
AEROSPACE

QA Closed:

Date:

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								



Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

009991- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
11-Jun-2018		Ross Montieth		040094				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE703A94-1130-01-25 Rev.	RBE703A94-1130-01-25 01 -ANO-CLEAR [ANODIZE CLEAR] MIL - A-8625FF TYPE 2 CLASS 1	ANODIZE CH	12	12	0	0	0
2	RBE703A94-1130-01-05 Rev.	RBE703A94-1130-01-05 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	18	18	0	0	0
3	RBE350A94-3301-00 Rev.	RBE350A94-3301-00 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	12	12	0	0	0

SP18-06-11

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040094**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040094
PO Date: 6/4/18
Due Date: 6/8/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173930	RBE703A94-1130-01-25	Tab Adjuster Handle -Issue P/O to Altech: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required	Firmed	6/8/18	12 pcs	0 pcs	12 pcs	\$7.52849462/pcs	\$90.34
2	173924	RBE703A94-1130-01-05	Fixture Handle -Issue P/O to Altech: AS PER DWG RBE703A94-1130-01-05 - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	6/8/18	18 pcs	0 pcs	18 pcs	\$7.42849462/pcs	\$133.71
3	173872	RBE350A94-3301-00	T/R Accelerator Support -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	6/8/18	12 pcs	0 pcs	12 pcs	\$7.12849462/pcs	\$85.54
4	171614	C10-OH	C-Series Remote Hook 10,000 lbs Lift Capacity NICKEL PLATING Certificate of conformity is required	Firmed	6/8/18	9 pcs	0 pcs	9 pcs	\$10.9229346/pcs	\$98.31
5	177397	C45-K-OH	C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless NICKEL PLATING Certificate of conformity is required	Firmed	6/8/18	14 pcs	0 pcs	14 pcs	\$7.88920462/pcs	\$110.45

DAS
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9-88